

Welcome

to the
Pine Bend Refinery
of
Flint Hills Resources LP

A leading supplier of transportation fuel and energy products for Minnesota and the Upper Midwest.

Who is FHR Pine Bend?

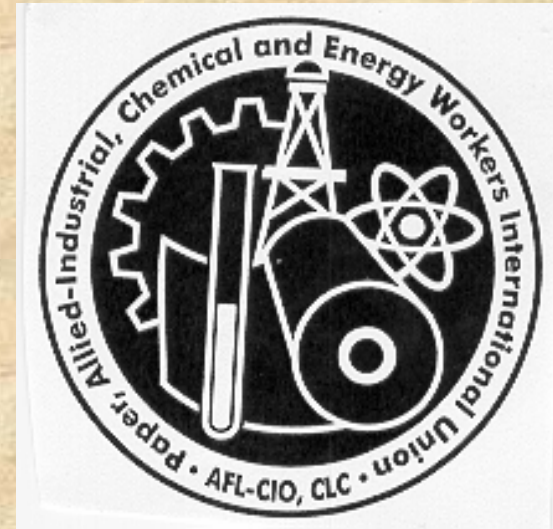
- ◆ **Every day, we process approximately 12 million gallons of crude oil to make gasoline, diesel fuel, jet fuel, propane and butane**
- ◆ **11th largest refinery in the U.S.**
- ◆ **We also produce many other byproducts we all use every day**



- ◆ **Company restructuring and name change took effect January 2002**
- ◆ **Wholly owned subsidiary of Koch Industries, Inc.**
- ◆ **Refine crude oil into transportation fuels & petrochemicals, transport crude oil & petroleum products, market petroleum products, & produce base oils for lubricants**
- ◆ **Three refineries - Pine Bend; Corpus Christi, Texas; North Pole, Alaska; & chemical plant in Joliet, Illinois**

FHR's Pine Bend Employees

- ◆ 700 full-time employees, plus an additional 200+ contractors every day
- ◆ Approximately 60% of employees and their families live in the towns surrounding the refinery.
- ◆ A wide variety of jobs, including operators, firefighters, electricians, nurses, welders, pipefitters, truck drivers, carpenters, painters, computer specialists, chemists & various engineers



FHR's Vision

- ◆ **BE SAFE** - Ensure the health and safety of employees, contractors, customers and neighbors
- ◆ **BE CLEAN** - Unmatched environmental performance
- ◆ **CREATE VALUE** - Produce energy products that create a better life for our employees, customers and the community

FHR's Community Partners



Community Advisory Council

- ◆ **Formed in 1998**
- ◆ **19 members from neighboring communities**
- ◆ **Includes MPCA staff and PACE union members**
- ◆ **Monthly meetings are open to the public**
- ◆ **Projects: Siting ambient air monitor, SEP funding, community notification system.**

Thank you

